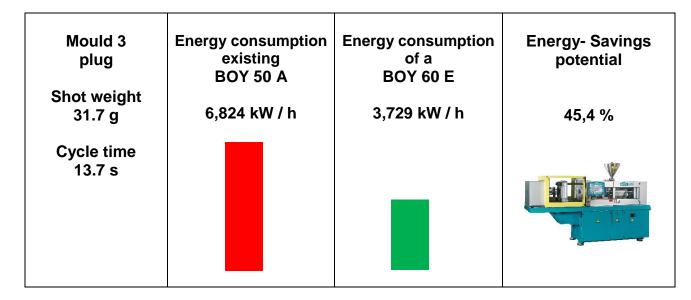


Energy comparison measurements - Advantages of the BOY E series

Mould 1 cap	Energy consumption existing BOY 55 A	Energy consumption of a BOY 60 E	Energy- Savings potential
Shot weight			59 %
22.7 g	6,122 kW / h	2,476 kW / h	
Cycle time 16.0 s			

Mould 2 screw cap	Energy consumption existing BOY 50 A	Energy consumption of a BOY 60 E	Energy- Savings potential
Shot weigh 12.4 g	3,502 kW / h	1,884 kW / h	46,2 %
Cycle time 24.9 s			





Energy comparison measurements - Advantages of the BOY E series

Mould 4 tray	Energy consumption existing BOY 35 A	Energy consumption of a BOY 35 E	Energy- Savings potential
Shot weight 15.2 g	4,510 kW / h	1,956 kW / h	56,6 %
		1,000 1111 / 11	00,0 70
Cycle time 14.7 s			
			4

Mould 5 screw plug	Energy consumption existing BOY 35 A	Energy consumption of a BOY 35 E	Energy- Savings potential
Shot weight 4.34 g	2,560 kW / h	1,783 kW / h	30,4 %
Cycle time 10.0 s			